

ULTRA RIB CONNECTION TO NORWESCO LOW PROFILE SEPTIC TANKS

1. Drill 1/4" diameter holes every 45 degrees around the perimeter of the ultra rib pipe, on lower rib, and drill at angle as shown. Eight holes complete.



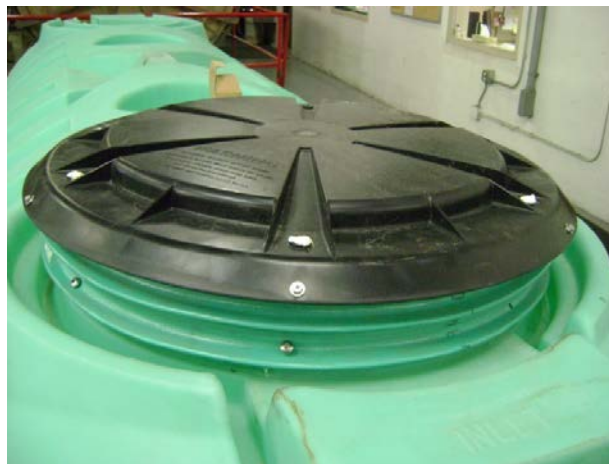
2. Insert ultra rib pipe over manway and push down until pipe seats on tank fully. Insert 8 - #14 x 1-1/4" 304 stainless steel screws at an angle into the manway, use star pattern to keep pipe centered in the manway for caulking.



3. Using urethane caulking, seal between the manway of the tank and the inside of the ultra rib pipe. Be sure to work caulking into all gaps.



4. Insert lid on pipe, center using tabs on underside of lid, install the 6 screws used from lid in location dimples as shown. Caulk holes used to attach lid to tank. For a water tight seal, install foam tape on underside of lid prior to attaching lid to pipe.



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